

**Collaboration** 

## Check One:⊠ Project□ Review□ Workshop□ Other

**Descriptive** Title Multiscale Investigation of Fluidization-Induced Segregation in Fine Powders: From Lab Testing to Process Modeling Fluidization-Induced Segregation in Fine Powders Working Title<sup>1</sup> **Technical Area<sup>2</sup>** Dry Systems Date June 2025 **Short Description** Fluidization-induced segregation is a critical mechanism affecting fine powders during handling operations such as storage containers (e.g. bins, hoppers, etc) filling and discharge. In addition, it can have significant effects on product quality in industries where compositional uniformity is essential (e.g. food, pharma, consumer goods, chemicals). The extent and dynamics of segregation at industrial scale is still not well understood. The segregation effects often amplify with scale. There is a need for comprehensive experimental and modelling approaches to understand and mitigate the phenomena in real processing environments. **Objectives** Use lab scale testing to understand critical material parameters (Size, cohesion, density, shape, permeability, etc) affecting fluidization-induced segregation. Conduct process scale experiments to quantify segregation across different materials, flow rates, fall heights Study the effect of scale up on segregation mechanism and severity. Apply CFD-DEM modelling to simulate the evolution of segregation during filling and discharge. Exploring initial/boundary conditions around valve geometry and venting Combining experimental and modeling data in order to link material, process, and operation properties to the likelihood and extent of fluidization segregation.

<sup>&</sup>lt;sup>1</sup> Title used in meeting agendas and file archives

<sup>&</sup>lt;sup>2</sup> One or more from the following list: W = wet systems; D = dry systems; F = particle formation; SR = size reduction; M = modeling; SE = systems engineering

	- Propose and evaluate <b>practical mitigation strategies</b> (process (venting) and product)) to reduce fluidization induced segregation
Scope	<ul> <li>-Fine powders.</li> <li>-Storage container filling and discharge</li> <li>-Various fall heights</li> <li>- Single component with size distribution</li> <li>Blends (Binary, tertiary, multicomponent)</li> </ul>

Recommended Contractors (2 or 3)			
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