



IFPRI BRIEF TEMPLATE

Check One: **Project** **Review** **Collaboration**
 Workshop **Other**

Descriptive Title	Minimal model for suction-based die filling under industrial process conditions
Working Title¹	Cavity filling made easy
Technical Area²	Dry powder
Date	14 June 2022
Short Description	<p>Use of measurable material properties (dynamic flow, compressibility (low stress/packing), permeability, cohesion, etc.) to predict mass flow rate during die filling.</p> <p>Two-keys outputs should be mass flow rate through the orifice (to calculate the total mass in the cavity) and final filled density</p> <p>This is not the same as Kamrin's project but are complementary as it would provide the initial condition for the Kamrin's work</p>
Objectives	Beverloo's equation with suction effect
Scope	<p>Should include</p> <ul style="list-style-type: none"> • Need to include the air effect in the filling mechanism • Applicable down to 1 mm diameter opening • Cohesive and polydisperse system • Include the rate/frequency related to filling <p>Nice to have:</p> <ul style="list-style-type: none"> • Multiple geometry not just round opening • Weight variability (could be added later for the renewal after the fundamental understand is developed) <p>Out of scope</p> <ul style="list-style-type: none"> • Effect of mechanical filling aids such as paddle. (could be added later for renewal) • Segregation effect

Recommended Contractors (2 or 3)		
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¹ Title used in meeting agendas and file archives

² One or more from the following list: W = wet systems; D = dry systems; F = particle formation; SR = size reduction; M = modeling; SE = systems engineering

Additional input		
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Submitted By:	
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Poom Bunchatheeravate	Vertex Pharmaceuticals
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