## **IFPRI Project update – 3D Tunable Agglomerates**

Meeting Date	October 7 <sup>th</sup> , 2019 – 1200-1300 Basel (CEST)	
Team members	🖾 Amini, Negin	Deakin
	🖾 Golchert, Dennis	Roche
	Gorowara, Rajeev	Corteva
	🖾 Hapgood, Karen	Deakin
	Mort, Paul	PrM <sup>3</sup> /IFPRI
	🔀 Zhang, Jun	Deakin

Minutes		
	Experimental update – Negin/Jun	
Project Update	<ul> <li>Latest results of recent experiments were presented.</li> <li>Photoelasticity of 3D printed agglomerates <ul> <li>Printing direction doesn't appear to be important</li> <li>Veroclear less rigid than Acrylic or Polyurethane used by Karen Daniels</li> <li>FEA ongoing</li> <li>Coffee bean ~ 11mm, granule ~6mm</li> </ul> </li> <li>Agglomerate breakage <ul> <li>Granules made via binder jetting of gypsum and a water based binder manufactured with differing levels of saturation (1 +/- 0.5)</li> <li>Results appear reproducible for all saturation levels</li> <li>Suggestion: Confirm polymer granule breakage behavior in regards to printing orientation</li> </ul> </li> <li>Liquid imbibition into a porous substrate <ul> <li>Hydrophilic and hydrophobic surfaces tested.</li> <li>Voronoi and lattice structures tested; porosities different between structures</li> <li>Drop penetration still occurs with hydrophilic surface, which differs from Washburn equation assumptions</li> </ul> </li> <li>Powder flow <ul> <li>Repeat of Marigo and Stitt paper<sup>1</sup> with spheres and briquettes tested experimentally and with DEM (Rocky) – EDEM also to be evaluated</li> <li>Reproducible results of powder flow with two different particle shapes conducted with FT4</li> </ul> </li> </ul>	
	<ul> <li>Project update – Negin/Karen</li> <li>Publications</li> <li>Four publications planned to be submitted before end 1Q20.</li> <li>Review of 3D printing is authored to be relevant to IFPRI project – split into wet and dry sections</li> </ul>	
	<i>Next meeting - Dennis</i> Next meeting is planned for 6 <sup>th</sup> January 2020.	

<sup>&</sup>lt;sup>1</sup> M Marigo, EH Stitt, "Discrete Element Method (DEM) for Industrial Applications: Comments on Calibration and Validation for the Modelling of Cylindrical Pellets", KONA Powder and Particle Journal 32, 236-252

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Presentation

IFPRI reivew Oct 2019.pdf

## Distribution

Team Members, Willie Hendrikson, Matt Maille, Jim Michaels